Data Sheet: Optional Pile Loading Trolley PLT-100

The **pile loading trolley PLT-100** for Smart-binder pile feeders (SB-095 or SB-096) provides a **fast and simple** way to load large piles of sheets into the off-line Smart-binder sheet-feeder. *Note: The PLT-100 is not suitable for use with the combined inline and off-line operation pile feeder SB-097.*

The PLT-100 trolley system reduces the pile reload time from about 2 minutes to about **35 secs** and thereby increases the overall Smart-binder running efficiency by about **10%**.

Smart-binder sheet pile feeder (modified to accept loading trolley)

Pile feeder includes rubber guide wheels which guide the trolley accurately into position and a quick 'latching' system to hold it securely



Trolley used to transport sheets to the pile feeder

Loading trolley PLT-100 with a pile of printed sheets. The trolley includes adjustable side guides for pile stability while being moved.

Wheels for easy trolley movement



Trolley handle is easily removed after location in the pile feeder

Trolley now becomes the sheet 'pile lift table' and rises automatically as sheets are fed from the top of the pile.

Trolley engaged with sheet feeder



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It is recommended that at least **two loading trolleys** are used per Smart-binder. Trolley #2 can be loaded with the next pile of printed sheets, while Trolley #1 is engaged with the feeder and feeding sheets into the Smart-binder.

If Trolley #2 is already loaded with the next sheet pile this reduces the Smart-binder reload time to about 35 seconds.

Retro-fit of the pile loading trolleys in the field is difficult, requiring modifications to the pile feeder. Please refer to IBIS.

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