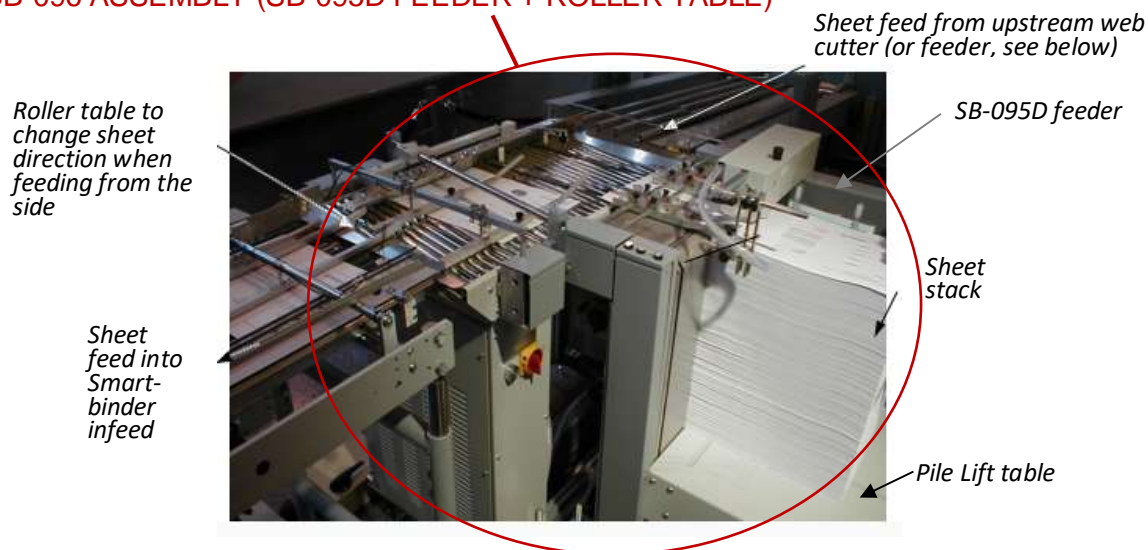


## Data Sheet: Optional sheet pile feeder SB-096 (includes sheet direction changer)

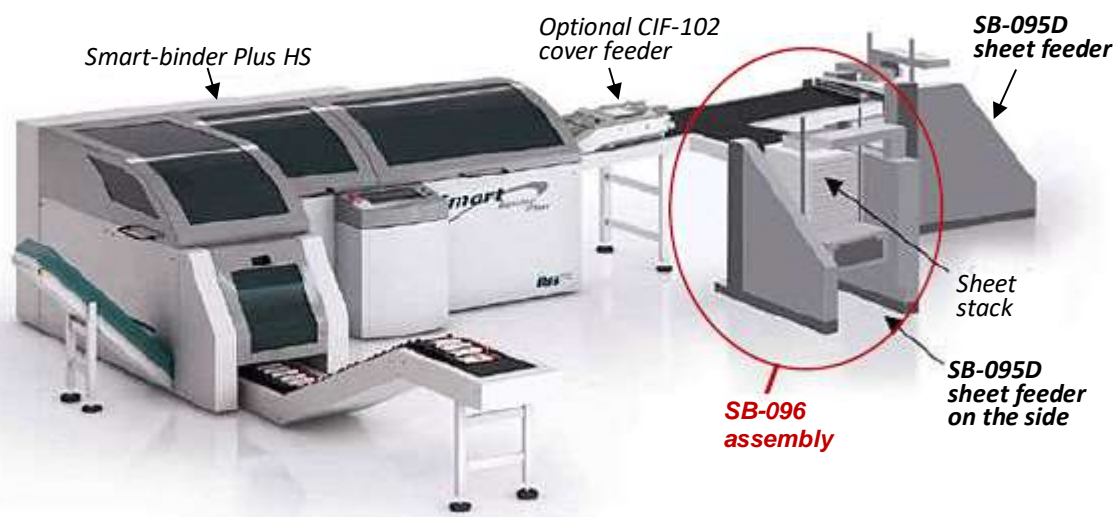
The SB-096 feeder assembly is available as an alternative to the SB-097 in-line feeder. The SB-096 comprises a high pile feeder (similar to the SB-095 but with independent drive and bridge conveyor, named a SB-095D) together with a roller table to change the sheet direction. The roller table may also be used to conveyor sheets coming from upstream, without direction change, either from a web cutter or another independent SB-095(D) feeder.

### SB-096 ASSEMBLY (SB-095D FEEDER + ROLLER TABLE)



The roller table adds 1180mm to the length of the line. A few minutes changeover time (to move sheet guides) is needed to change between in-line and off-line operation.

The SB-096 may be used in combination with another SB-095D if two independent feeders are required (see case study [L&R Testimonial \(ibis-binder.com\)](http://ibis-binder.com/L&R%20Testimonial)).



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The SB-096 feeder may be loaded with piles of pre-collated sheets and **optional loading trolley options** [PLT-100](#) or [HPL-100](#) are available to assist loading. The maximum pile height is approx 550mm (21.65") but actual pile heights depends on a number of factors including the amount of toner used (the top sheet must remain relatively flat).

The SB-096 feeder must be stopped to reload the pile. Allow about 5 mins to reload without using the optional loading trolley, or approx ½ min if using a loading trolley. Each sheet should have a bar code printed on the edge.

The max sheet feed rate from the SB-096 side mounted feeder is approx 250 sheets/min due to the need to change sheet direction on the roller table.

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