



REV.	ECN	DETAILS	NAME	DATE	

THIS DOCUMENT CONTAINS  
PROPRIETARY DATA OF IBIS  
INTEGRATED BINDERY SYSTEMS  
LTD. NO DISCLOSURE,  
REPRODUCTION OR USE MAY BE  
MADE OF ANY PART THEREOF  
WITHOUT WRITTEN PERMISSION.

FOR GEOMETRIC AND NON MACHINING  
TOLERANCES, CASTING, FORGING, FABRICATION,  
WELDING, FINISH AND FLAME CUTTING  
SPECIFICATIONS, SEE MANUFACTURING STANDARDS.

MACHINING TOLERANCES UNLESS OTHERWISE STATED  
.XX           ±0.15mm   ANGLES   ±0.5°  
.X            ±0.40mm   SURFACE FINISH   µm  
NO DECIMAL   ±1.00mm  
ALL PARTS TO BE BURR FREE. BREAK SHARP EDGES  
UNLESS OTHERWISE STATED ALL DIMENSIONS IN mm

DRAWN		DATE		<div> <b>IBIS INTEGRATED BINDERY SYSTEMS LTD., HIGH WYCOMBE, ENGLAND.</b></div>						
CHECKED		DATE								
 <b>THIRD ANGLE PROJECTION</b>		DO NOT SCALE	SCALE 1:5	SIZE A2	PART NO. <b>B0000997_Overview</b>	REV	LIFECYCLE	SHEET 1 OF 1		